



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.3804
Job Sheet 168030



Part No: 647.3804

Job Qty: 2 ea

Part Name: Lower Cutter Assembly High



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 11/12/17

Created By: Linda Lacelle

Type: Stock

Description:

Customer: Advanced Helicopter Services (CADVA02)

17986 County Road, 94 B Woodland, CA, 95695 USA ph:(530) 669-7115 fx:(530) 669-7547.

Note: DWG REV n/c IPP REV:A 12.10.25 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		11/12/17	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	2 pcs		11/12/17	0.00	0.00	Packaging1		
120	Small Fab	2 pcs		11/12/17	0.00	0.90	Small Fab		
130	QC	2 pcs		11/12/17	0.00	0.00	QC5		
140	Packaging	2 pcs		11/12/17	0.00	0.00	Packaging3		
150	QC21-SA	2 Ea		11/12/17	0.00	0.00	QC21		

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2. A/R RTV LOCTITE

Descriptions: 598:

140 - ***IDENTIFY AS PER IAW MPP-120***

JAN 12 2018

DAS
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Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	646.9701 5025208	2	3	0	0
	647.3902 F160442	2	2	0	0
	MS21042L08 FA135333-2	6	2,967	0	0
	MS27039-08-19 50206408	6	819	0	0
	NAS1149FN832P 5020604	12	3,722	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S027988



Lower Cutter Assembly High

PART NO: 647.3804

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 01/02/18
Job No: 168030

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